



## INSTALLATION INSTRUCTIONS

MAKE: Lexus

MODEL: RC 200t / RC 300 / RC 350

YEAR: 2015-2019

ENGINE: I4-2.0L (t) & V6-3.5L (RWD/AWD)

Note: Also fits F Sport trims.

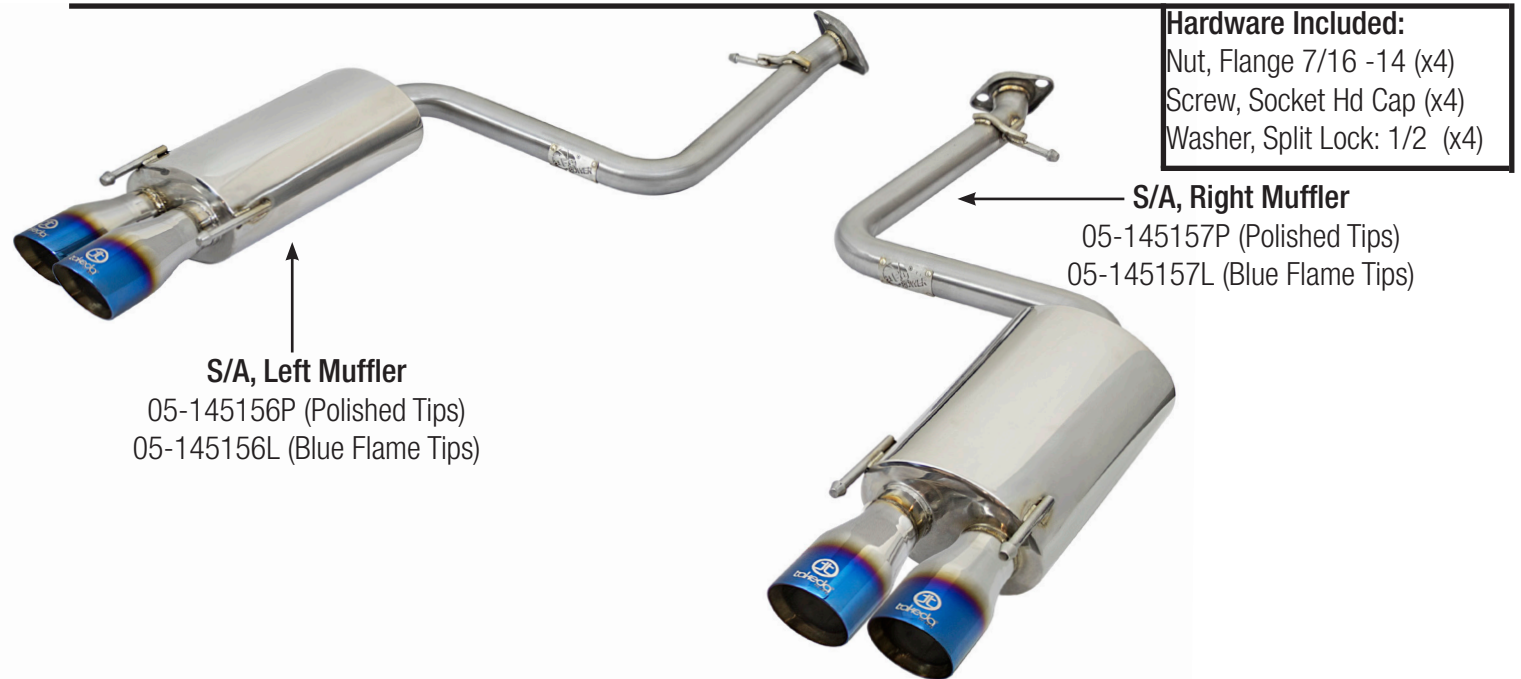
### Axle-Back Exhaust

#### Stainless Steel

49-36037-P (Polished Tips)  
49-36037-L (Blue Flame Tips)

#### Hardware Included:

Nut, Flange 7/16 -14 (x4)  
Screw, Socket Hd Cap (x4)  
Washer, Split Lock: 1/2 (x4)



Professional installation is highly recommended. (Read instructions prior to installation). Make sure to always have at least (2) stands or jacks on hand to support the removal of OE system. Also for the installation of aFe system. Any Removal of rubber isolation mounts may require using a spray lubricant such as WD40 and a pry bar.

- Step 1. (Read instructions prior to installation)** for faster removal and installation of exhaust a trained professional is recommended for this procedure.
- Step 2.** Secure the stock exhaust with jack/stands.
- Step 3.** Remove the 4 spring bolts on the right and left OE exhaust system. Remove the right and left OE mufflers.
- Step 4.** Remove the rubber isolation mounts off the OE exhaust mufflers and transfer onto the right and left TAKEDA exhaust system.
- Step 5.** Install right and left TAKEDA axle back mufflers using the supplied nuts and bolts in the hardware kit. **Do Not Tighten.**
- Step 6.** Once the mufflers are aligned and you're satisfied with the fitment of the exhaust system, you may now tighten the complete system.
- Step 7.** Double check all work and ensure everything is tight.
- Step 8.** Start the vehicle and check for any leaks.
- Step 9.** Congratulations, your system is now complete and fully installed! It is recommended to re-tighten all clamps and bolts after 50-100 miles.

**Caution:** Allow time for your vehicle to cool down prior to installation. When working on or under your vehicle proceed with caution. Exhaust systems reach high temperatures and may cause serious burns. Wear protective safety equipment; eye goggles and gloves to ensure a safe installation. **aFe recommends professional installation on our products.**