



PATENT PRODUCT


Grille Installation Instruction

Rev. 190501

Part#	GR06FEG13C/J/S	Application	For 2000-2003 Ford F-150 Harley Davidson / 2001-2004 Ford F-150 Lightning / 1999-2003 Ford F-150 Bar Style
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	Item	Part Name	QTY	Description	Item	Part Name	QTY	Description
Parts List	1	Billet Grille	1	Stainless steel	3	Truss Head Tapping Screws	4	8×3"
	2	Mounting Clips	2		4	U- Clip Nuts	4	8#

Install Notes: Overlay Replacement Drill Cut

Step	Description	illustration
1	Identify the grille & hardware with parts list.	
2	Optional (for vehicles with black plastic cover under hood), Pop hood, remove the black plastic cover (on top of OEM grille / front panel) from vehicle. This will allow access to the rear of the grille shell. If you are still unable to access the rear, remove the grille shell and reattach after installation. Remove the plastic filler panel from the top of the radiator support.	
3	Center the billet grille into the opening of the factory grille shell. Secure the bolt to the threaded holes on the front of the grille. Be sure the bolts are through the OEM grille shell. Remove the flat tabs with the two slots from the installation kit. Place a mounting clip over the hole on each of the tabs.	
4	Place a screw in each of the welded tabs of the billet grille, place a two-holed mounting clip behind the grille shell in line with were the screw comes through. Tighten each of the screws evenly so as not to put the grille in a bind and not to make it go off center. DO NOT OVER TIGHTEN SCREWS.	
5	Set the billet grille in the factory shell, be sure to place it in the center of the shell.	
6	Replace the filler panel on the truck.	
7	Reinstall the black plastic cover which was removed in step 2.	
8	Installation completed!!!	

The instruction here is for your reference only. You may need to bend the grille a little bit to adjust to fit. We strongly recommend the professional installer for best result. We are not responsible for any damage caused by the installation. Thank you for choosing our product!