



# PATENT PRODUCT


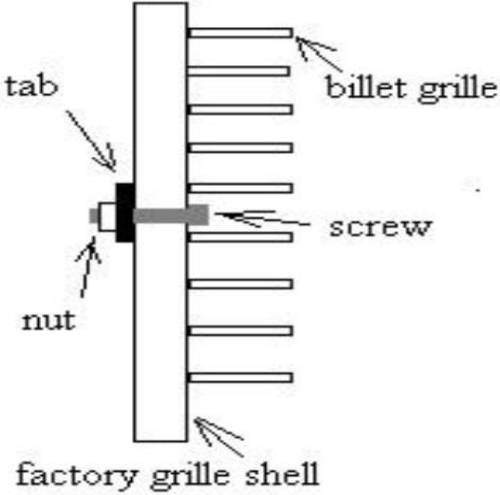
## Grille Installation Instruction

Rev. 200801

<b>Part#</b>	GR06FGI94J	<b>Application</b>	2004-2005 Ford F-150 (With OE Honeycomb Style Grille, Not for Bar Style)
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Parts List	Item	Part Name	QTY	Description	Item	Part Name	QTY	Description
	1	Billet Grille	2	Stainless steel	4	Socket studs	4	6-32x1 1/2"
	2	Lock Nuts	6	6-32	5	Hex Bolts	2	6-32 × 1 1/2"
	3	Mounting Clips	2					

**Install Notes:** Overlay  Replacement  Drill  Cut

Step	Description	illustration
1	Identify the grille & hardware with parts list.	
2	Pop hood, remove the black plastic cover (on top of OEM grille / front panel) from vehicle. This will allow access to the rear of the grille shell.	
3	Start with the upper section. Remove Ford Emblem by removing the 2 nuts (10mm) on the back side of the grille. Then push the 2 studs out through the front of the grille shell.	
4	Center the billet grille into the opening of the factory grille shell. Secure the bolt to the threaded holes on the front of the grille. Be sure the bolts are through the OEM grille shell.	
5	Using the supplied hardware, place the bolt through the front opening with the bracket and lock nuts on the back side.	
6	Continue to the lower section. Center the billet grille into the opening of the factory grille shell. Secure the bolt to the threaded holes on the front of the grille. Be sure the bolts are through the OEM grille shell. Place the supplied tabs and nuts on backside of factory grille as shown.	

The instruction here is for your reference only. You may need to bend the billet grille bars or tabs a little bit to adjust to fit. We strongly recommend the professional installer for best result. Please use masking tape and tape the OEM grille shell along the edge to protect your vehicle during installation. We are not responsible for any damage caused by the installation. Thank you for choosing our product!



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7	Make sure the billet grille is centered and tighten the fasteners.
8	Reinstall the black plastic cover which was removed in step 2.
9	Installation completed!!!

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