



PATENT PRODUCT


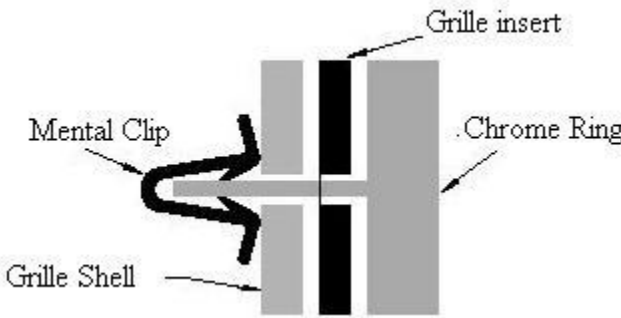

Grille Installation Instruction

Rev. 190701

Part#	GR06HEC72 C/J/S	Application	For 2003-2006 Ford Expedition
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Parts List	Item	Part Name	QTY	Description	Item	Part Name	QTY	Description
	1	Billet Grille	1	Stainless steel	6	Flat Tabs	2	/
	2	Shape Tabs	4	/	7	Truss Head Screws	6	1/4"-20x3/4"
	3	Truss Head Tapping Screws	6	10x3/4"	8	U- Clip Nuts	6	10#
	4	U- Clip Nuts	4	1/4"	9	Kep Nuts	2	1/4"
	5	Plastic Panel Retainer	3	Φ7.5x27				

Install Notes: Overlay Replacement Drill Cut

Step	Description	illustration
1	Identify the grille & hardware with parts list.	
2	Remove plastic fasteners from top of filler panel between core support and grille shell. Save fasteners. Set panel aside.	
3	Remove 8 metal clips that fasten the grille shell chrome ring to the grille shell. Two on each side and four on the bottom. (Note: Pry these off with a stubby screwdriver, or slide sideways, don't pull them. See illustration. If you are unable to remove these, the grille shell will have to be removed to access clips.)	
4	Remove chrome ring and grille insert. Unclip nine plastic tabs that hold grill insert to chrome ring.	
5	Attach four bent aluminum tabs to back of upper mounting tabs, with U-clip nuts on short side of tab. Attach two flat aluminum tabs to top of lower mounting tabs with U-clip nuts on lower mounting tab.	


The instruction here is for your reference only. You may need to bend the billet grille bars or tabs a little bit to adjust to fit. We strongly recommend the professional installer for best result.
 Please use masking tape and tape the OEM grille shell along the edge to protect your vehicle during installation.
 We are not responsible for any damage caused by the installation. Thank you for choosing our product!



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6	Drill out four holes in core support nearest front of vehicle to 5/16". Slide on deep panel nuts. Trim plastic near outer holes as necessary.		
7	Set billet grille in grille shell. Place chrome ring in grille shell. Use masking tape to hold chrome ring in position. Push billet grille flush to chrome ring and mark location of center of each lower mounting tab slot. Holes must be at least 11" apart (angled out) to clear plastic web on opposite side. Drill with a 1/4" drill bit.		
8	Cut off tips of four factory fender washers that attached filler panel. Drill out holes to 1/4". Mount top of billet grille with 1/4 -20 pan head bolts with modified factory washer		
9	Attach lower mounting tabs with 1/4 -20 pan head bolts and kep nuts. Remove three tree fasteners holding rubber panel underneath to attach nuts. Reinstall filler panel.		
10	Remove masking tape. Reattach chrome ring with six metal clips. (These must be re-bent before installing).		
11	Installation completed!!!		

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