iBoard®

iBoard® by APS
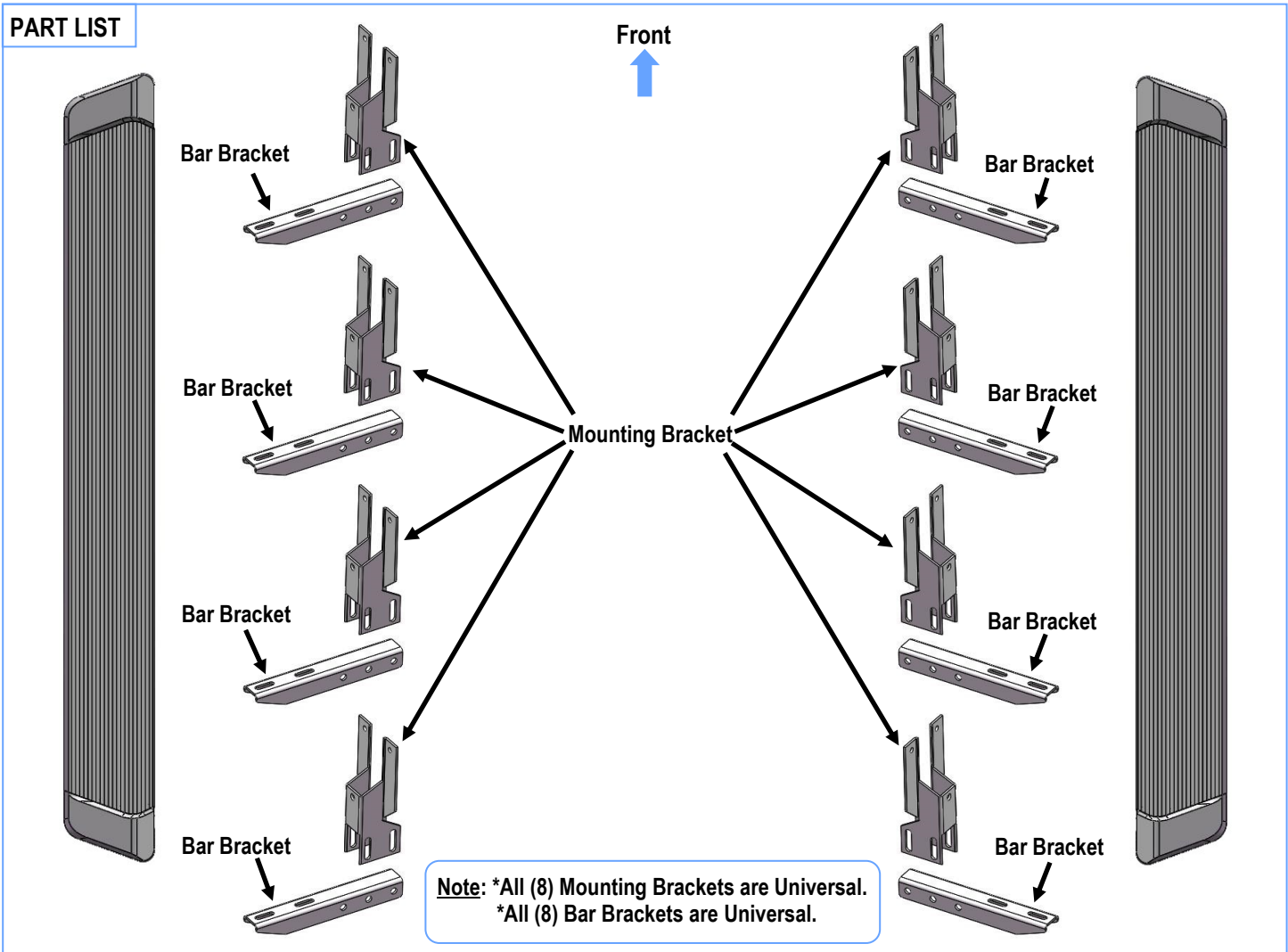
READ INSTRUCTIONS CAREFULLY BEFORE START ING INSTALLATION. REMOVE CONTENTS FROM BOX AND VERIFY ALL PARTS ARE PRESENT. ASSISTANCE IS RECOMMENDED.

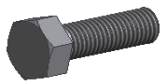*ROCKER PANEL MOUNT
*DRILLING IS REQUIRED

Fastener Size	Tightening Torque (ft-lbs)	Required
6mm	6-7	√
8mm	16-18	√
10mm	31-32	X
12mm	56-58	X
14mm	92-94	X

PART LIST

Front

Bar Bracket

Bar Bracket

Bar Bracket

Bar Bracket

Bar Bracket

Bar Bracket

Bar Bracket

Bar Bracket

Mounting Bracket

Note: *All (8) Mounting Brackets are Universal.
*All (8) Bar Brackets are Universal.

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X40 M8X1.25-20mm Hex Bolt	**X16** ST6.3-22 Hex Self Tapping Screw	**X16** M8 Flat Washer	**X32** M8 Large Flat Washer	**X8** M8X1.25 Nylon Lock Nut	**X32** M8X1.25 Hex Flange Nut
X16 M6X1-20mm Square Head Bolt	**X16** M6 Large Flat Washer	**X16** M6X1 Nylon Lock Nut			
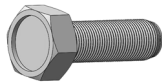
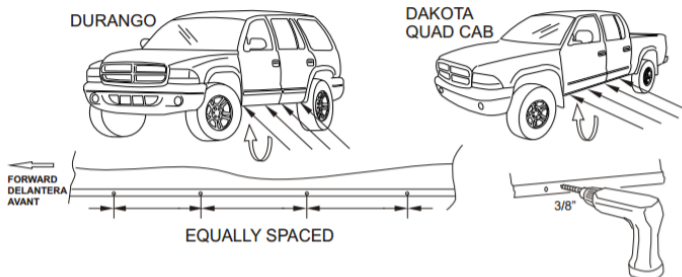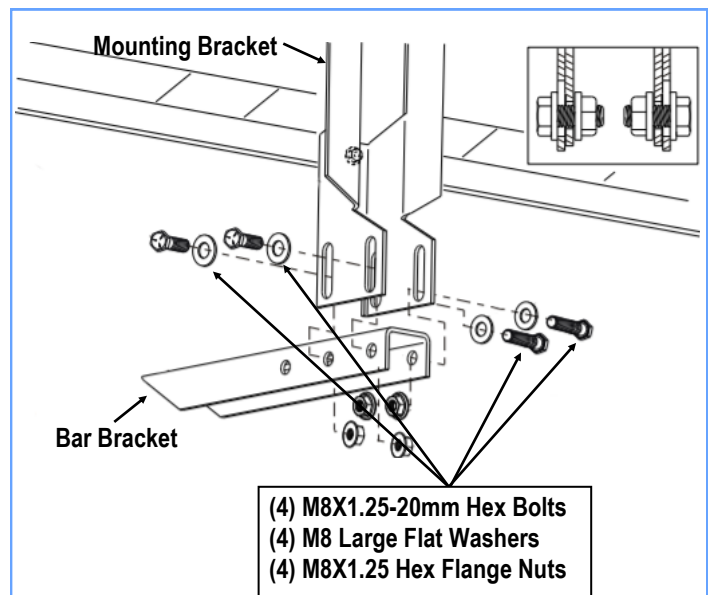## STEP 1

Starting under the Driver side of the vehicle. Drill (4) M8 holes in pinch weld as shown, **(Fig 1).**

(Fig 1) Driver Side Mounting Locations

Mounting Bracket

Bar Bracket

(4) M8X1.25-20mm Hex Bolts
(4) M8 Large Flat Washers
(4) M8X1.25 Hex Flange Nuts

(Fig 2) Driver Side Brackets Assembly

STEP 2

Assemble Mounting Bracket and Bar Bracket with (4) M8X1.25-20mm Hex Bolts, (4) M8 Large Flat Washers and (4) M8X1.25 Hex Flange Nuts, **(Figs 2 &4)**. Do not fully tighten hardware at this time.
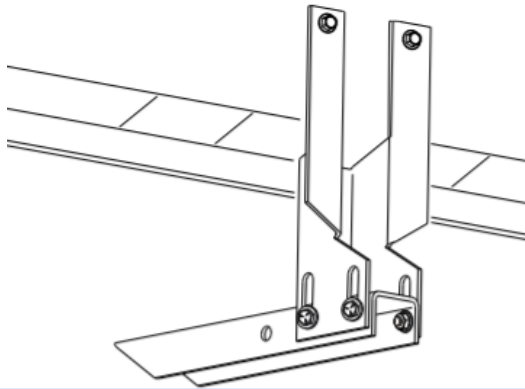
STEP 3

Attach the assembled Brackets to the vehicle with (2) ST6.3-22 Hex Self Tapping Screws, (1) M8X1.25-20mm Hex Bolt, (2) M8 Flat Washers and (1) M8X1.25 Nylon Lock Nut, **(Figs 3 & 4)**. Do not fully tighten hardware at this time.

(2) ST6.3-22 Hex Self Tapping Screws
(1) M8X1.25-20mm Hex Bolt
(2) M8 Flat Washers
(1) M8X1.25 Nylon Lock Nut
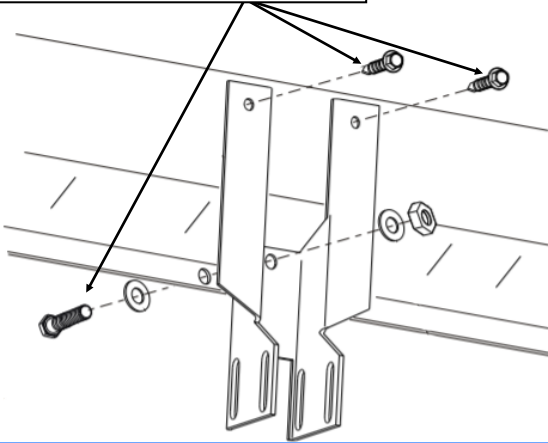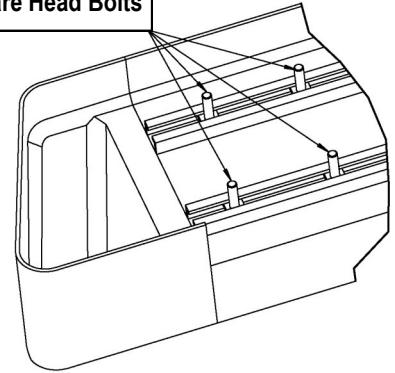
(Fig 3) Driver Side Mounting Bracket Installation

(Fig 4) Driver Side Mounting Bracket Installation

M6X1-20mm Square Head Bolts

(Fig 5) Slip M6X1-20mm Square Head Bolts Into The Bottom Channels

(2) M6X1-20mm Square Head Bolts
(2) M6 Large Flat Washers
(2) M6x1 Nylon Lock Nuts

(Fig 6) Running Board Installed Onto Mounting Bracket
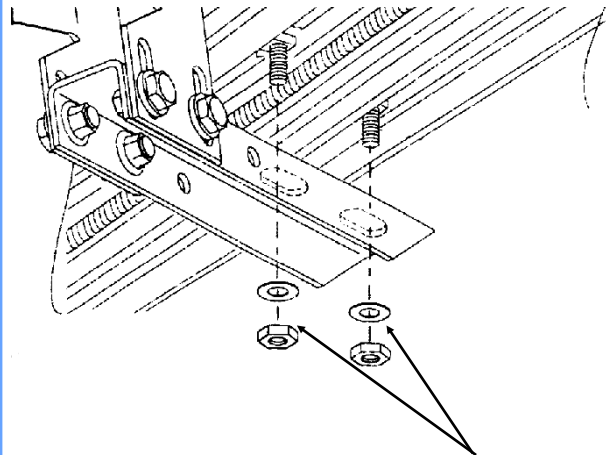
STEP 4

Select a Running Board. Slip (4) M6x1-20mm Square Head Bolts into each bottom channel **(Fig 5)**. Carefully position the Running Board onto the (4) Mounting Brackets.

IMPORTANT: Do not slide the Running Board on the Brackets or the bottom surface of the board will be damaged. Attach the Running Board to Mounting Bracket with (2) M6x1-20mm Square Head Bolts, (2) M6 Large Flat Washers and (2) M6 X1 Nylon Lock Nuts **(Fig 6)**. Do not fully tighten at this time.

STEP 5

Level and adjust the Running Board and fully tighten all hardware.

Important: Please follow the recommended Tightening Torques shown in the table on page 1. Don't over tighten, or the nuts/bolts will be damaged.

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STEP 6

Repeat **Steps 1-5** for the other side Running Board installation. The installation is completed.

Attention

Do periodic inspections to the installation to make sure that all hardware is secure and tight.

In order to protect your bars/boards, please use only mild soap/non-abrasive products for cleaning.