



Installation Instructions
Front Bolt-On/Rugged Look Fender Flares
GMC SIERRA 2500 (15-ON) FF833

Important: Please read instructions entirely before installing this product.

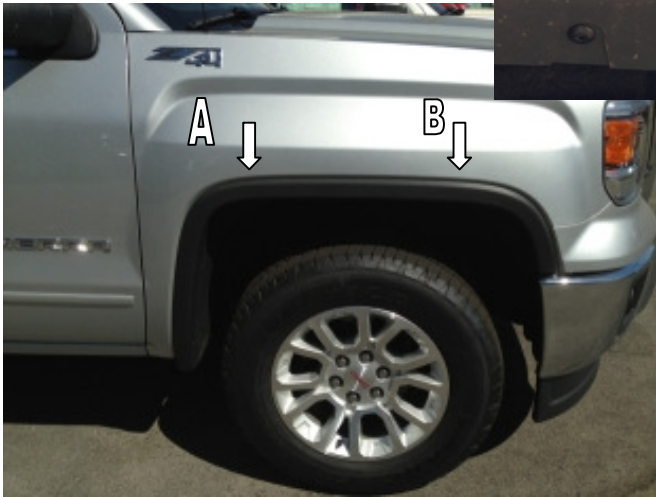
Hardware Included	QTY
U CLIP .6mm	6
Alcohol Towelette	4

Hardware Included	QTY

Bolt Kit Included (Bolt-On look flare only)	QTY

Ensure that both left and right hand front Fender Flares suit the profile of the vehicle. Note the areas where the Fender Flares come in contact with the vehicle. NOTE: Before fitting Fender Flares remove any moldings, strips or existing flares from the wheel arch. If there is a body side molding, mark where the molding is to be cut, alternatively the Fender Flare can be cut to go around the molding. Be sure to allow enough room for the extrusion. **No drilling of vehicle is required for Bolt-On Look Fender Flares. This is a non-drill product.**

***PRIOR TO ANY PAINTING & INSTALLATION, PRODUCT SHOULD BE THOROUGHLY INSPECTED FOR ALL COMPONENTS LISTED ABOVE. PRODUCT SHOULD ALSO BE TEST FITTED PRIOR TO ANY PAINTING & INSTALLATION. PLEASE CONTACT EGR FOR ANY FITMENT QUESTIONS AND OR MISSING COMPONENTS.**



STEP 1: Clean the body areas where the Fender Flares will make contact. Ensure fenders are dry prior to install. Turning tires outward during install of each Fender Flare will ensure ease of install at bottom fixing points.

STEP 2: Place Fender Flare on the vehicle into the position of best fit. Note where (4) slots in Fender Flare correspond with (4) existing screws in the vehicle wheel arch molding. Remove Fender Flare. Remove the existing vehicle screws in location **A** and **B** using #15 Torx head screwdriver. Maintain screws for re-install.

For Technical Support/Warranty Information please call 800-757-7075
EGR Inc., 4000 East Greystone Drive, Ontario, CA 91761



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STEP 3: Using #15 Torx head screwdriver remove bottom rear wheel arch molding screw. Maintain screws for re-install.



STEP 4: Using a 7mm or 8 mm socket, remove upper front wheel arch molding screw. Maintain screws for re-install.

NOTE: Socket size may vary for 1500, 2500, and 3500.



STEP 5: Place Fender Flare on the vehicle into the position of best fit so the slots in position **A** and **B** (Step: 2) are over the vacant holes in the wheel arch molding. Ensure bottom rear slot in Fender Flare is located over the vacate hole in the bottom rear wheel arch molding. Ensure the slot in the front end of Fender Flare is located over the vacant hole in the upper front wheel arch molding. Apply pressure on Fender Flare towards the vehicle fender when loosely re-installing the previously removed factory screws in position **A** and **B** using a #15 Torx head screwdriver.



STEP 6: Loosely re-install previously removed factory screw through the slot in the Fender Flare at the bottom rear wheel arch molding using #15 Torx head screwdriver.

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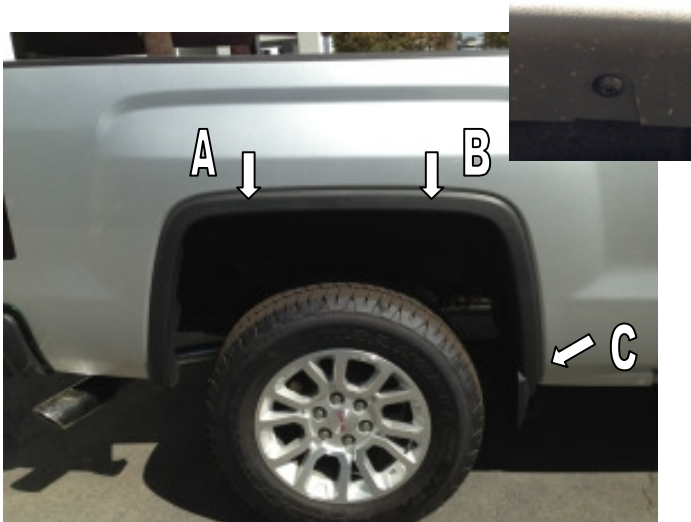
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STEP 7: Loosely re-install factory screw through the remaining slot in the front upper wheel arch molding. Ensure Fender Flare is centered and in position of best fit on fender. Tighten all front fender fixing points to ensure a tight and secure fit and that the rubber seal is flush neatly against the vehicle body.



STEP 8: Clean the body area where the Fender Flares will make contact. Ensure fenders are dry prior to install.



STEP 9: Place Fender Flare on the vehicle into the position of best fit. Note where the slots in Fender Flare at positions **A** and **B** align with the existing screws in the vehicle wheel arch molding. Also note where the slot in the Fender Flare aligns with the front mud flap deflector, position **C**. Remove Fender Flare. Remove the existing vehicle screws in location **A** and **B** using #15 Torx head screwdriver. Maintain screws for re-install.



STEP 10: Using #15 Torx head screwdriver, remove upper screw as previously noted in position **C** from the factory mud flap deflector. Maintain screws for re-install.

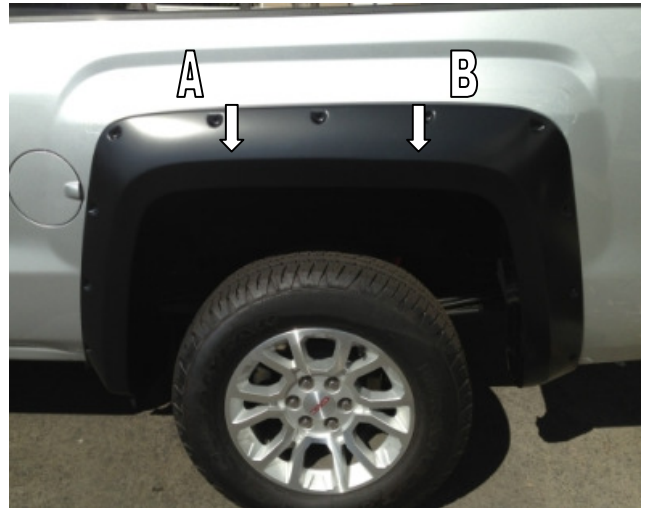
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STEP 11: Place Fender Flare on the vehicle into the position of best fit, slide the bottom front end of Fender Flare between the existing mud flap deflector and wheel arch molding so that the slot in the Fender Flare is under the vacant hole in the mud flap. Using #15 Torx head screwdriver, loosely re-install the previously removed screw. Ensure the installed rubber seal from is resting firmly on the mud flap deflector.



STEP 12: To secure the Fender Flare to vehicle body, ensure Fender Flare is in position of best fit and the slots in position **A** and **B** (Step: 11) are over the vacant holes in the wheel arch molding. Apply pressure on Fender Flare towards the vehicle fender when re-installing the previously removed factory screws in position **A** and **B** using a #15 Torx head screwdriver.

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STEP 13: Install the provided metal clips at the (3) remaining slot locations in the Fender Flare. Ensure that positive pressure is applied on the Fender Flare to the vehicle fender when installing clips. Slide the clips over the Fender Flare and the inner lip of the wheel arch molding ensuring that the barb in the clip locates in the slot of the Fender Flare. Using #15 Torx head screwdriver, tighten the screw in the factory mud flap deflector (STEP: 10). Ensure all fixing points are tight and secure and that the rubber seal is flush neatly against the vehicle body and mud flap deflector.

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