



# INSTALLATION INSTRUCTIONS



2015 FORD EDGE 3.5L | PART NO. 19046

## BILL OF MATERIALS:



- 1. RESONATOR ASSEMBLY
- 2. MID-PIPE
- 3. MUFFLER ASSEMBLY



WEAR SAFETY GLASSES



READ INSTRUCTIONS THOROUGHLY BEFORE INSTALLING PRODUCT

## SHOP SUPPLIES:



SPRAY LUBRICANT

To ease removal of existing exhaust components (especially on older vehicles) spray penetrating lubricant on all fasteners and hangers/insulators that will be loosened or removed and let soak before disassembly.

## HARDWARE KIT:

- 1.[2] 2.50" Clamp
- 2.[1] 2.36" Clamp

## MINIMUM REQUIRED TOOLS:



15mm  
13mm



Hanger Tool  
(Or Pry Bar)



Sawzall or similar cutting device

## MAGNAFLOW RECOMMENDS PROFESSIONAL INSTALLATION ON ALL THEIR PRODUCTS

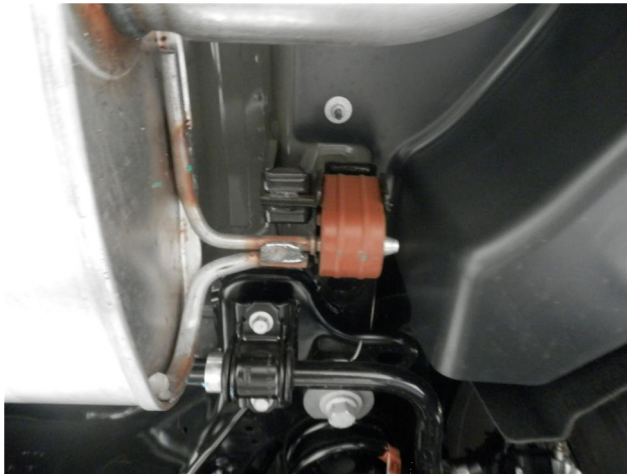
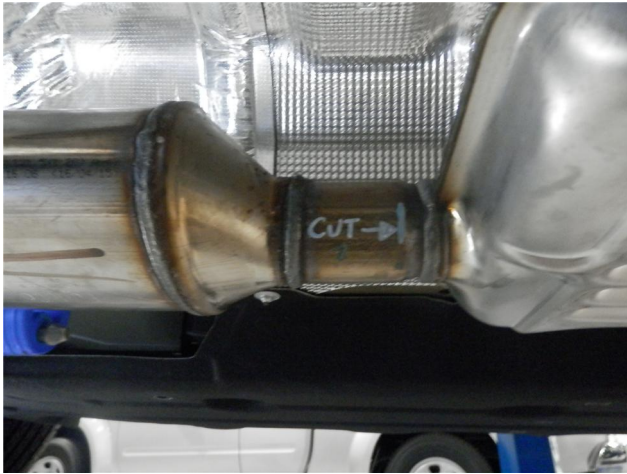


**WARNING:** When working on, under, or around any vehicle exercise caution. Please allow the vehicle's exhaust system to cool before removal, as exhaust system temperatures may cause severe burns. If working without a lift always consult vehicle manual for correct lifting specifications. Always wear safety glasses and ensure a safe work area. Serious injury or death could occur if safety measures are not followed.

**ATTENTION:** Always install any supplied band or U-bolt clamps to the proper torque specifications of 40-45 ft-lbs for band clamps and 30-35 ft-lbs for U-bolt clamps. Over tightening will result in the clamp breaking and will NOT be warranted by MagnaFlow.

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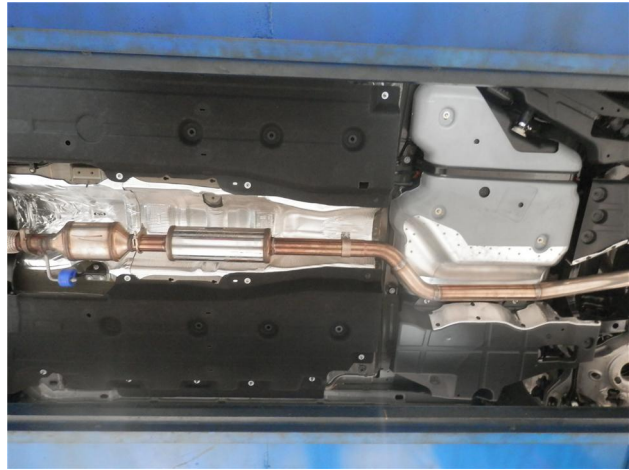
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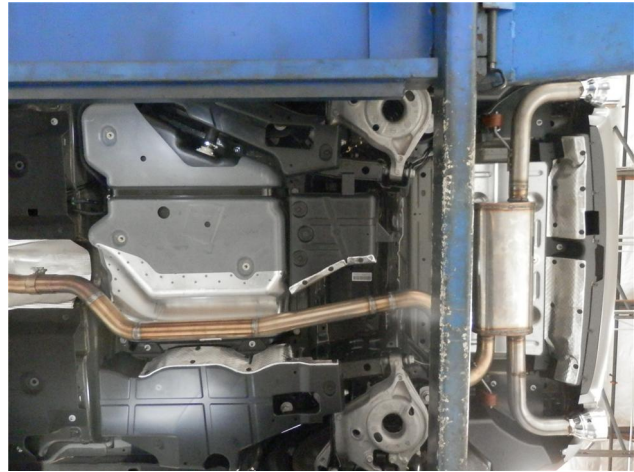
**Step 1.** To remove the OEM exhaust begin by cutting the tubing approximately 2.00" behind the weld on the catalytic converter. Once cut, working front to rear, disengage the hangers from the rubber insulators and remove the system. Do not damage or discard the rubber insulators as they will be re-used to install the new Magnaflow system.



**Step 2.** To install the new Magnaflow exhaust system begin by attaching the Resonator Assembly to the cut and de-burred outlet of the OEM system using the supplied 2.36" clamp. Leave all clamps loose until final adjustment of the system.



**Step 3.** Next attach the Mid-Pipe to the Resonator Assembly using a 2.50" clamp.



**Step 4.** Complete the installation by attaching the Muffler Assembly to the Mid-Pipe using a 2.50" clamp and fitting the hangers into the rubber insulators.



**Step 5.** Once a final position has been chosen for the new exhaust system, evenly tighten all clamps from front to rear using the torque specifications on page one of the instructions. Inspect all fasteners after 25-50 miles of operation and re-tighten if necessary.